Claims

 Use of a liquid crystal composition in a liquid crystal device said composition comprising

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 at least 30 weight% (based on the total weight of the composition) of a component (a) containing one or more compounds having a dielectric anisotropy Δε of at least 25, whereby at least 25 weight% (based on the total weight of the composition) of said compounds have a dielectric anisotropy Δε of at least 40; and

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a component (δ) containing one or more compounds each having a ratio of γ₁/T_{NI}^K of 0.51 mPa·s/K or less, a clearing point T_{NI} of at least 100 °C and a rotational viscosity γ₁ of not more than 190 mPa·s (wherein γ₁ is the rotational viscosity at 20 °C in mPa·s and T_{NI}^K is the clearing point in degrees Kelvin).

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- 2. Use of a liquid crystal composition according to claim 1 whereby said liquid crystal device is a zenithal bistable nematic liquid crystal device.
- 3. Use of a liquid crystal composition according to any one of claims 1 or 2 whereby said component (δ) comprises at least one compound of

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$$R^{11}$$
 A B R^{12}

in which

formula I

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R¹¹ and R¹² are independently of each other C₁-C₁₅ alkyl which is unsubstituted or mono- or poly-substituted with CN or halogen and in which one or more of the CH₂ groups may be replaced independently of each other by -O-, -S-, -CH=CH-, -C≡C-, -CO-O-, -OC-O- such that there are no hetero atoms adjacent to each other;

in which

L¹¹ and L¹² are independently of each other H or F; and

in which

L¹³ and L¹⁴ are independently of each other H or F.

4. Use of a liquid crystal composition according to any one of claims 1 to 3 whereby said component (a) comprises at least one compound of formula II and/or at least one compound of formula III

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$$R^{21} \longrightarrow CO_{2} \longrightarrow Z^{21} CN$$

$$R^{31} \longrightarrow CO_{2} \longrightarrow Z^{31} CN$$

$$(F)_{a} \longrightarrow (F)_{d}$$

$$(F)_{b} \longrightarrow (F)_{d}$$

$$(F)_{d} \longrightarrow (F)_{d}$$

$$(F)_{d} \longrightarrow (F)_{d}$$

in which

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a, b, c and d are independently of each other 0, 1, 2, 3 or 4;

R²¹ is C₁-C₁₅ alkyl which is unsubstituted or mono- or polysubstituted with CN or halogen and in which one or more of the CH₂ groups may be replaced independently of each other by -O-, -S-, -CH=CH-, -C≡C-, -CO-O-, -OC-O- such that there are no hetero atoms adjacent to each other;

R³¹ is C₂-C₁₅ alkenyl which is unsubstituted or mono- or polysubstituted with CN or halogen and in which one or more of the CH₂ groups may be replaced independently of each other by -O-, -S-, -CH=CH-, -C≡C-, -CO-O-, -OC-O- such that there are no hetero atoms adjacent to each other;

 Z^{21} and Z^{31} are independently of each other a single bond or -C=C-.

5. Use of a liquid crystal composition according to claim 4 whereby said component (a) comprises at least one compound of formula IV

$$R^{41}$$
 CO_2 Z^{41} CN IV

in which

e and f are independently of each other 0, 1, 2, 3 or 4;

R⁴¹ is C₁-C₁₅ alkyl which is unsubstituted or mono- or polysubstituted with CN or halogen and in which one or more of the CH₂ groups may be replaced independently of each other by -O-, -S-, -C≡C-, -CO-O-, -OC-O- such that there are no hetero atoms adjacent to each other;

 Z^{41} is a single bond or -C=C-.

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6. Use of a liquid crystal composition according to any one of claims 3 to 5 whereby in formula I

R¹¹ is C₂-C₁₅ alkenyl which is unsubstituted or mono- or polysubstituted with CN or halogen and in which one or more of the CH₂ groups may be replaced independently of each other by -O-, -S-, -CH=CH-, -C≡C-, -CO-O-, -OC-O- such that there are no hetero atoms adjacent to each other;

A is ; and is .

Use of a liquid crystal composition according to any one of claims 1 to
 6 whereby said liquid crystal composition further comprises at least 5 weight% (based on the total weight of the composition) of a component (β) comprising at least one compound selected from the group consisting of compounds of formula V, VI, VII, VIII and IX

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in which

a is 0 or 1;

R⁵¹, R⁵², R⁶¹, R⁶², R⁷¹, R⁷², R⁸¹, R⁸², R⁹¹ and R⁹² are independently of each other C₁-C₁₅ alkyl which is unsubstituted or mono- or poly-substituted with CN or halogen and in which one or more of the CH₂ groups may be replaced independently of each other by -O-, -S-, -CH=CH-, -C≡C-, -CO-O-, -OC-O- such that there are no hetero atoms adjacent to each other;

10 L^{51} is H or F;

Z⁶¹ is -CO-O-, -CH₂O-, -OCH₂-, -CF₂O-, -OCF₂-, -CH₂CH₂-, -CF₂CF₂-, -CH₂CF₂-, -CF₂CH₂-, -CH=CH- or -C \equiv C-;

$$-$$
C $-$ F $-$ G $-$ and $-$ J $-$

are independently of each other

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in which

L⁵² and L⁵³ are independently of each other H or F.

- 8. Use of a liquid crystal composition according to any one of claims 1 to 7 whereby said liquid crystal composition further comprises at least 3 weight% (based on the total weight of the composition) of a component (γ) containing one or more compounds having an optical anisotropy Δn of at least 0.20.
- 9. Use of a liquid crystal composition according to claim 8 whereby said component (y) comprises at least one compound of formula X

$$R^{101} \underbrace{K} \underbrace{R^{102}}_{(F)_k} R^{102}$$

in which

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k is 0, 1 or 2;

R¹⁰¹ and R¹⁰² are independently of each other C₁-C₁₅ alkyl which is unsubstituted or mono- or poly-substituted with CN or halogen and in which one or more of the CH₂ groups may be replaced by -O-, -S-, -CH=CH-, -C≡C-, -CO-O-, -OC-O- such that there are no hetero atoms adjacent to each other; and

10. Use of a liquid crystal composition according to any one of claims 3 to 9 whereby said liquid crystal composition further comprises at least one compound of formula XI and/or at least one compound of formula XII and/or at least one compound of formula XIV

$$R^{111} \longrightarrow \begin{array}{c} L^{111} \\ \\ L^{112} \end{array}$$

$$R^{121}$$
 L CO_2 M R^{122} XII

$$R^{131}$$
 R^{132} XIII

in which

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15 R¹¹¹ and R¹⁴² are independently of each other C₂-C₁₅ alkenyl

which is unsubstituted or mono- or poly-substituted with CN or halogen and in which one or more of the CH₂ groups may be replaced independently of each other by -O-, -S-, -CH=CH-,

-C≡C-, -CO-O-, -OC-O- such that there are no hetero atoms

adjacent to each other;

R¹²¹, R¹³¹, R¹³² and R¹⁴¹ are independently of each other C₁-C₁₅ alkyl which is unsubstituted or mono- or poly-substituted with CN or halogen and in which one or more of the CH₂ groups may be replaced independently of each other by -O-, -S-,

-CH=CH-, -C≡C-, -CO-O-, -OC-O- such that there are no

hetero atoms adjacent to each other;

R¹²² is C₁-C₁₅ alkyl which is unsubstituted or mono- or polysubstituted with halogen and in which one or more of the CH₂ groups may be replaced independently of each other by -O-, -S-, -CH=CH-, -C≡C-, -CO-O-, -OC-O- such that there are no

hetero atoms adjacent to each other;

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- 11. Use of a liquid crystal composition according to any one of claims 1 to 10 whereby said liquid crystal composition comprises at least 50 weight% (based on the total weight of the composition) of said component (a).
- 12. Use of a liquid crystal composition according to any one of claims 1 to 11 whereby said liquid crystal composition comprises at least 50 weight% (based on the total weight of the composition) of said component (a) whereby at least 30 weight% (based on the total weight of the composition) of said compounds have a dielectric anisotropy Δε of at least 40.
 - 13. Use of a liquid crystal composition according to any one of claims 1 to 12 whereby said liquid crystal composition comprises at least 5 weight% (based on the total weight of the composition) of said component (δ).
 - 14. Use of a liquid crystal composition according to any one of claims 1 to 13 whereby said liquid crystal composition comprises at least one compound of formula XVI and/or XVII and/or of formula XVIII and/or of formula XIX and/or of formula XX and/or of formula XXI and/or of formula XXII:

- 101 -

$$Z^{161}$$
 Z^{161}
 Z^{161}
 Z^{161}
 Z^{161}
 Z^{161}
 Z^{161}

$$R^{171}$$
 V^{171} V^{171}

$$R^{201}$$
 Y^{201} Y^{201}

$$R^{211} = \sum_{\substack{216 \\ 216}}^{215} L^{213} = \sum_{\substack{211 \\ 214}}^{211} L^{211}$$
XXI

in which

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R¹⁶¹, R¹⁷¹, R¹⁸¹, R¹⁸², R²⁰¹, R²¹¹ and R²²¹ are independently of each other C1-C15 alkyl which is unsubstituted or mono- or poly-substituted with CN or halogen and in which one or more of the CH2 groups 5 may be replaced independently of each other by -O-, -S-, -CH=CH-, -C≡C-, -CO-O-, -OC-O- such that there are no hetero atoms adjacent to each other; R¹⁹¹ is C₁-C₁₅ alkyl which is unsubstituted or mono- or polysubstituted with CN or halogen and in which one or more 10 of the CH2 groups may be replaced independently of each other by -O-, -S-, -C≡C-, -CO-O-, -OC-O- such that there are no hetero atoms adjacent to each other; Y¹⁶¹, Y¹⁷¹, Y¹⁹¹, Y²⁰¹, Y²¹¹ and Y²²¹ are independently of each other F, Cl, C₁-C₁₅ alkanyl or C₂-C₁₅ alkenyl that are 15 independently of each other mono- or poly-substituted with halogen, or C₁-C₁₅ alkoxy, which is mono- or polysubstituted with halogen; $\mathsf{L}^{161}, \mathsf{L}^{171}, \mathsf{L}^{191}, \mathsf{L}^{192}, \mathsf{L}^{201}, \mathsf{L}^{202}, \mathsf{L}^{203}, \mathsf{L}^{204}, \mathsf{L}^{211}, \mathsf{L}^{212}, \mathsf{L}^{213}, \mathsf{L}^{214}, \mathsf{L}^{215}, \mathsf{L}^{216},$ L²²¹, L²²², L²²³ and L²²⁴ are independently of each other H or F; 20 and Z^{161} is -CO-O-, CH₂O or CF₂O.

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- 15. Liquid crystal medium comprising
 - at least 30 weight% (based on the total weight of the composition) of a component (α) containing one or more compounds having a dielectric anisotropy Δε of at least 25, whereby at least 25 weight% (based on the total weight of the composition) of said compounds have a dielectric anisotropy Δε of at least 40; and
 - a component (δ) containing one or more compounds each having a ratio of γ₁/T_{NI}^K of 0.51 mPa·s/K or less, a clearing point T_{NI} of at least 100 °C and a rotational viscosity γ₁ of not more than 190 mPa·s (wherein γ₁ is the rotational viscosity at 20 °C in mPa·s and T_{NI}^K is the clearing point in degrees Kelvin).
- 16. Liquid crystal medium according to claim 15 whereby

said component (δ) comprises at least one compound of formula I

$$R^{11}$$
 A B R^{12}

in which

20 R¹¹ and R¹² are independently of each other C₁-C₁₅ alkyl which is unsubstituted or mono- or poly-substituted with CN or halogen and in which one or more of the CH₂ groups may be replaced independently of each other by -O-, -S-, -CH=CH-, -C≡C-, -CO-O-, -OC-O- such that there are no hetero atoms adjacent to each other;

in which

L¹¹ and L¹² are independently of each other H or F; and

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in which

L¹³ and L¹⁴ are independently of each other H or F;

and

said component (a) comprises at least one compound of formula II

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$$R^{21}$$
 CO_2 Z^{21} CN $(F)_a$

in which

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a and b are independently of each other 0, 1, 2, 3 or 4;

is C₁-C₁₅ alkyl which is unsubstituted or mono- or polysubstituted with CN or halogen and in which one or more of the CH₂ groups may be replaced independently of each other by -O-, -S-, -CH=CH-, -C≡C-, -CO-O-, -OC-O- such that there are no hetero atoms adjacent to each other;

 Z^{21} is a single bond or -C=C-.

- 17. Liquid crystal medium according to claim 15 whereby
 - said component (δ) comprises at least one compound of formula I

in which

R¹¹ and R¹² are independently of each other C₁-C₁₅ alkyl which is unsubstituted or mono- or poly-substituted with CN or halogen and in which one or more of the CH₂ groups may be replaced independently of each other by -O-, -S-, -CH=CH-, -C≡C-, -CO-O-, -OC-O- such that there are no hetero atoms adjacent to each other;

in which

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L¹¹ and L¹² are independently of each other H or F; and

B or L¹³

in which

L¹³ and L¹⁴ are independently of each other H or F;

and

said component (a) comprises at least one compound of formula
 III

$$R^{31}$$
 CO_2 Z^{31} CN

in which

c and d are independently of each other 0, 1, 2, 3 or 4;

R³¹ is C₂-C₁₅ alkenyl which is unsubstituted or mono- or polysubstituted with CN or halogen and in which one or more of the CH₂ groups may be replaced independently of each other by -O-, -S-, -CH=CH-, -C≡C-, -CO-O-, -OC-O- such that there are no hetero atoms adjacent to each other;

Z³¹ is a single bond or -C≡C-.

18. Liquid crystal medium according to any one of claims 16 or 17 whereby said component (a) further comprises at least one compound of formula IV

$$R^{41}$$
 CO_2 Z^{41} CN IV

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in which

e and f are independently of each other 0, 1, 2, 3 or 4;

is C₁-C₁₅ alkyl which is unsubstituted or mono- or polysubstituted with CN or halogen and in which one or more of the CH₂ groups may be replaced independently of each other by -O-, -S-, -C≡C-, -CO-O-, -OC-O- such that there are no hetero atoms adjacent to each other;

 Z^{41} is a single bond or -C=C-.

- 25 19. Bistable liquid crystal device comprising
 - two outer substrates which, together with a frame, form a cell;
 - a liquid crystal composition present in said cell;

- electrode structures with alignment layers on the inside of said outer substrates whereby at least one alignment layer comprises an alignment grating that permits the compounds of said liquid crystal composition to adopt at least two different stable states whereby the assembly of said electrode structures with said alignment layers being such that a switching between the said at least two different stable states is achieved by applying suitable electric signals to said electrode structures;
- whereby said liquid crystal composition comprises

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- at least 30 weight% (based on the total weight of the composition) of a component (a) containing one or more compounds having a dielectric anisotropy Δε of at least 25, whereby at least 25 weight% (based on the total weight of the composition) of said compounds have a dielectric anisotropy Δε of at least 40; and
- a component (δ) containing one or more compounds having a ratio of γ₁/T_{Ni}^K of 0.51 mPa·s/K or less, a clearing point T_{Ni} of at least 100 °C and a rotational viscosity γ₁ of not more than 190 mPa·s (wherein γ₁ is the rotational viscosity at 20 °C in mPa·s and T_{Ni}^K is the clearing point in degrees Kelvin).
- 20. Bistable liquid crystal device according to claim 19 whereby
 - said device is a zenithal bistable nematic liquid crystal device;
 and
 - said electrode structures with alignment layers on the inside of said outer substrates have at least one alignment layer that comprises an alignment grating that permits the compounds of said liquid crystal composition to adopt at least two different stable states with different pretilt angles in the same azimuthal plane.

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21. Bistable liquid crystal device according to any one of claims 19 or 20 whereby said component (δ) comprises at least one compound of formula I

 R^{11} A B R^{12}

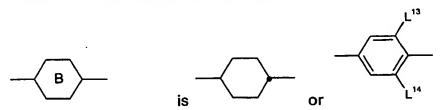
in which

R¹¹ and R¹² are independently of each other C₁-C₁₅ alkyl which is unsubstituted or mono- or poly-substituted with CN or halogen and in which one or more of the CH₂ groups may be replaced independently of each other by -O-, -S-, -CH=CH-, -C≡C-, -CO-O-, -OC-O- such that there are no hetero atoms adjacent to each other;

 $- \underbrace{A}_{is} \qquad or \qquad \underbrace{L^{11}}_{L^{12}}$

in which

L¹¹ and L¹² are independently of each other H or F; and



in which

L¹³ and L¹⁴ are independently of each other H or F.

22. Zenithal bistable nematic liquid crystal device according to any one of claims 19 or 21 whereby said component (a) comprises at least one compound of formula II and/or at least one compound of formula III

$$\mathbb{R}^{21}$$
 CO_2 \mathbb{Z}^{21} CN

$$R^{31} \longrightarrow CO_2 \longrightarrow Z^{31} CN$$

in which

a, b, c and d are independently of each other 0, 1, 2, 3 or 4;

10 R²¹ is C₁-C₁₅ alkyl which is unsubstituted or mono- or polysubstituted with CN or halogen and in which one or more of the CH₂ groups may be replaced independently of each other by -O-, -S-, -CH=CH-, -C≡C-, -CO-O-, -OC-O- such that there are no hetero atoms adjacent to each other;

is C₂-C₁₅ alkenyl which is unsubstituted or mono- or polysubstituted with CN or halogen and in which one or more of the CH₂ groups may be replaced independently of each other by -O-, -S-, -CH=CH-, -C≡C-, -CO-O-, -OC-O- such that there are no hetero atoms adjacent to each other;

 Z^{21} and Z^{31} are independently of each other a single bond or -C=C-.

23. Zenithal bistable nematic liquid crystal device according to claim 22 whereby said component (α) comprises at least one compound of formula IV

$$R^{41}$$
 CO_2 Z^{41} CN IV

in which

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e and f are independently of each other 0, 1, 2, 3 or 4;

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- R⁴¹ is C₁-C₁₅ alkyl which is unsubstituted or mono- or polysubstituted with CN or halogen and in which one or more of the CH₂ groups may be replaced independently of each other by -O-, -S-, -C≡C-, -CO-O-, -OC-O- such that there are no hetero atoms adjacent to each other;
- Z⁴¹ is a single bond or -C≡C-.
- 24. Zenithal bistable nematic liquid crystal device according to any one of claims 21 to 23 whereby said liquid crystal composition further comprises
 - at least 5 weight% (based on the total weight of the composition)
 of a component (β) comprising at least one compound selected
 from the group consisting of compounds of formula V, VI, VII, VIII
 and IX

15 $R^{51} \longrightarrow C \longrightarrow D \longrightarrow E \longrightarrow R^{52}$ $R^{61} \longrightarrow J_{g} \longrightarrow Z^{61} \longrightarrow F \longrightarrow R^{62}$ VI $R^{71} \longrightarrow CH = CH \longrightarrow R^{62}$ VIII $R^{81} \longrightarrow CH = CH \longrightarrow R^{62}$ VIIII $R^{91} \longrightarrow G \longrightarrow CO_{2} \longrightarrow J \longrightarrow R^{92}$ IX

in which

30 g is 0 or 1;

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R⁵¹, R⁵², R⁶¹, R⁶², R⁷¹, R⁷², R⁸¹, R⁸², R⁹¹ and R⁹² are independently of each other C₁-C₁₅ alkyl which is unsubstituted or mono- or poly-substituted with CN or halogen and in which one or more of the CH₂ groups may be replaced independently of each other by -O-, -S-, -CH=CH-, -C≡C-, -CO-O-, -OC-O- such that there are no hetero atoms adjacent to each other;

L⁵¹ is H or F;

Z⁶¹ is -CO-O-, -CH₂O-, -OCH₂-, -CF₂O-, -OCF₂-, -CH₂CH₂-, -CF₂CF₂-, -CH₂CF₂-, -CF₂CH₂-, -CH=CH- or -C=C-;

-C -F -G -and -J -

are independently of each other or

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E or

in which
25

L⁵² and L⁵³ are independently of each other H or F.

25. Zenithal bistable nematic liquid crystal device according to any one of claims 19 to 24 whereby said liquid crystal composition further comprises at least 3 weight% (based on the total weight of the composition)
 of a component (γ) containing one or more compounds having an optical anisotropy Δn of at least 0.20.

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26. Zenithal bistable nematic liquid crystal device according to claim 25 whereby said component (y) comprises at least one compound of formula X

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$$R^{101}$$
 K R^{102} K

in which

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k is 0, 1 or 2;

R¹⁰¹ and R¹⁰² are independently of each other C₁-C₁₅ alkyl which is unsubstituted or mono- or poly-substituted with CN or halogen and in which one or more of the CH₂ groups may be replaced by -O-, -S-, -CH=CH-, -C≡C-, -CO-O-, -OC-O- such that there are no hetero atoms adjacent to each other; and

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27. Zenithal bistable nematic liquid crystal device according to any one of claims 21 to 26 whereby said liquid crystal composition further comprises at least one compound of formula XI and/or at least one compound of formula XII and/or at least one compound of formula XIII at least one compound of formula XIV

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$$R^{121}$$
 L CO_2 M R^{122} XII

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$$R^{141}$$
 R^{142} XIV

in which

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R¹¹¹ and R¹⁴² are independently of each other C₂-C₁₅ alkenyl which is unsubstituted or mono- or poly-substituted with CN or halogen and in which one or more of the CH₂ groups may be replaced independently of each other by -O-, -S-, -CH=CH-, -C=C-, -CO-O-, -OC-O- such that there are no hetero atoms adjacent to each other;

20

R¹²¹, R¹³¹, R¹³² and R¹⁴¹ are independently of each other C₁-C₁₅ alkyl which is unsubstituted or mono- or poly-substituted with CN or halogen and in which one or more of the CH₂ groups may be replaced independently of each other by -O-, -S-, -CH=CH-, -C≡C-, -CO-O-, -OC-O- such that there are no hetero atoms adjacent to each other;

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R¹²² is C₁-C₁₅ alkyl which is unsubstituted or mono- or polysubstituted with halogen and in which one or more of the CH₂ groups may be replaced independently of each other by -O-, -S-, -CH=CH-, -C≡C-, -CO-O-, -OC-O- such that there are no hetero atoms adjacent to each other;

Y¹¹¹ is F or Cl;

L¹¹¹ and L¹¹² are independently of each other H or F; and

$$-$$
L and $-$ M

are independently of each

28. Bistable liquid crystal device according to any one of claims 19 to 27
whereby said liquid crystal composition comprises at least one
compound of formula XVI and/or XVII and/or of formula XVIII and/or
of formula XIX and/or of formula XX and/or of formula XXII:

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$$Z^{161}$$
 Z^{161} Z^{161} Z^{161}

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$$R^{171} \longrightarrow O \longrightarrow V^{171}$$

$$L^{171}$$

$$XVII$$

XVIII

$$R^{201}$$
 Y^{201} XX

$$R^{211} = \begin{array}{c} & & & & & \\ & & & & & \\ & & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & \\ & & & \\ & \\ & & \\ & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ & & \\ &$$

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15 in which

$$R^{161}$$
, R^{171} , R^{181} , R^{182} , R^{201} , R^{211} and R^{221}

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are independently of each other C_1 - C_{15} alkyl which is unsubstituted or mono- or poly-substituted with CN or halogen and in which one or more of the CH_2 groups may be replaced independently of each other by -O-, -S-, -CH=CH-, -C \equiv C-, -CO-O-, -OC-O- such that there are no hetero atoms adjacent to each other;

R¹⁹¹

is C₁-C₁₅ alkyl which is unsubstituted or mono- or polysubstituted with CN or halogen and in which one or more of the CH₂ groups may be replaced independently of each other by -O-, -S-, -C≡C-, -CO-O-, -OC-O- such that there are no hetero atoms adjacent to each other;

Y¹⁶¹, Y¹⁷¹, Y¹⁹¹, Y²⁰¹, Y²¹¹ and Y²²¹ are independently of each other F, CI, C₁-C₁₅ alkanyl or C₂-C₁₅ alkenyl that are independently of each other mono- or poly-substituted with halogen, or C₁-C₁₅ alkoxy, which is mono- or poly-substituted with halogen;

L¹⁶¹, L¹⁷¹, L¹⁹¹, L¹⁹², L²⁰¹, L²⁰², L²⁰³, L²⁰⁴, L²¹¹, L²¹², L²¹³, L²¹⁴, L²¹⁵, L²¹⁶, L²²¹, L²²², L²²³ and L²²⁴ are independently of each other H or F; and Z¹⁶¹ is -CO-O-, CH₂O or CF₂O.

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